INQUIRY FORM

CHIP CONVEYORS

Please fill in the details you know. We will be happy to clarify the rest with you during a consultation.

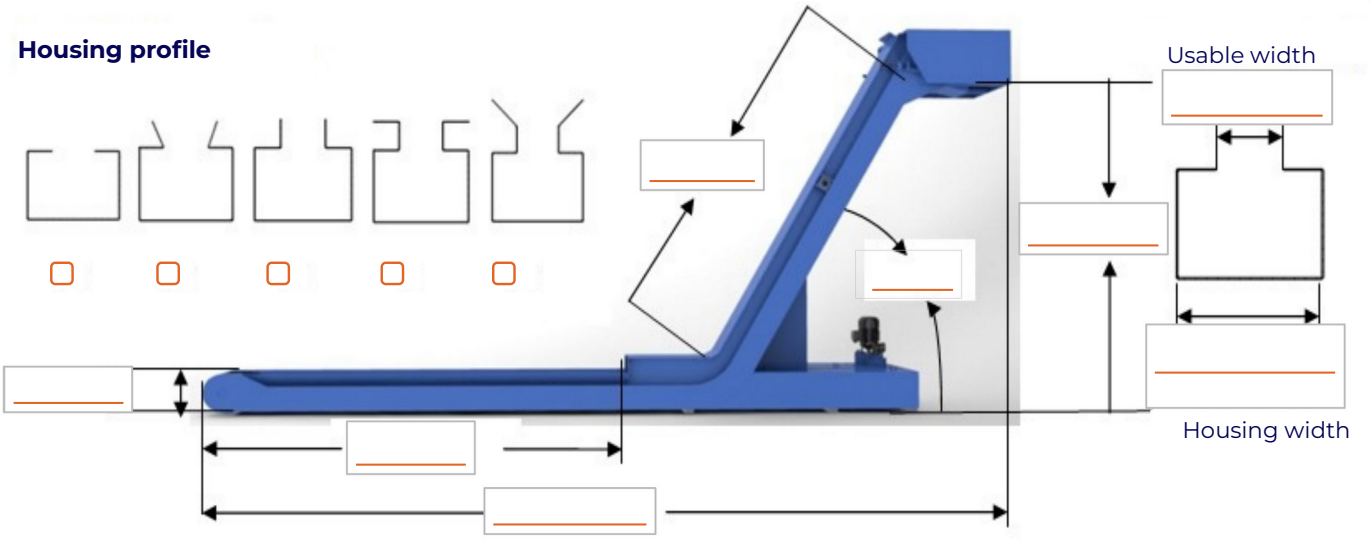
Conveyor type

☐ straight ☐ 1× angled ☐ 2× angled

Conveyor shape and dimensions

Housing profile

☐ ☐ ☐ ☐ ☐



All dimensions in mm. Enter the dimensions directly in the drawing and tick the housing profile.

Customer

Customer _____

Address _____ Quantity _____

Operating hours

☐ single shift ☐ two shifts

☐ multiple shifts

Planned operating hours _____ hours/day

Conveyor position

☐ inside the machine ☐ behind the machine

☐ alongside the machine

Below machine level: ☐ in the floor ☐ in the basement

Machine type and machining technology

☐ lathe ☐ milling machine ☐ forming machine ☐ drilling machine

☐ grinding machine ☐ laser ☐ saw ☐ boring machine ☐ machining centre

Other machine type _____

Machine manufacturer _____ Year built _____

Machined material

☐ carbon steel ☐ high-alloy steel ☐ hardened steel ☐ cast iron

☐ non-ferrous metals ☐ heat-resistant alloy ☐ plastic ☐ material combination

Shape of conveyed material

All dimensions in mm. Fill in only the types that occur in your operation.



Continuous chips, long / short

max. Ø _____ min. Ø _____
max. length _____
min. length _____
amount _____ %



Segmented chips

length × height × width _____
max. length _____
min. length _____
amount _____ %



Short chips

length × height × width _____
max. length _____
min. length _____
amount _____ %



Mill scale

length × height × width _____
max. length _____
min. length _____
amount _____ %



Cuttings

length × height × width _____
max. length _____
min. length _____
amount _____ %

Other (please describe)

ATTENTION!



Small parts / fragments

length × thickness × width _____
max. length _____
min. length _____
amount _____ %



Swarf (tangled ribbon chips)

max. Ø _____ min. Ø _____
max. length _____
min. length _____
amount _____ %

Cuttings, trimmings, small parts

Details of cuttings, trimmings or small parts

max. temperature _____ °C
Weight _____ kg

Quantity of conveyed material

_____ kg/h _____ m³/h

Conveyor installation site

☐ heated hall ☐ unheated hall
☐ outdoors, covered ☐ outdoors, uncovered

Drive and electrical equipment

Gearbox: ☐ left ☐ right Voltage _____ V Frequency _____ Hz System _____

Protection: ☐ IP 54

Other equipment: ☐ overload protection ☐ emergency stop switch other _____

Coolant tank

Tank position: ☐ left ☐ right Type of coolant: ☐ oil ☐ emulsion

Pump: capacity _____ l/min pressure _____ bar

If material falls in groups (e.g. trimmings from presses), please state the quantity and size of the material that falls at once.